# Material Safety Data Sheet

Version 3.8
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## 1. PRODUCT AND COMPANY IDENTIFICATION

| | | |
|---|---|---|
| Product name | : | (*R*)-(+)-Limonene |
| Product Number | : | 62118 |
| Brand | : | Fluka |
| Supplier | : | Sigma-Aldrich<br>3050 Spruce Street<br>SAINT LOUIS MO 63103<br>USA |
| Telephone | : | +1 800-325-5832 |
| Fax | : | +1 800-325-5052 |
| Emergency Phone # (For both supplier and manufacturer) | : | (314) 776-6555 |
| Preparation Information | : | Sigma-Aldrich Corporation<br>Product Safety - Americas Region<br>1-800-521-8956 |

## 2. HAZARDS IDENTIFICATION

### Emergency Overview

**OSHA Hazards**
Combustible Liquid, Target Organ Effect, Skin sensitiser, Irritant

**Target Organs**

KidneyKidney

**GHS Classification**
Flammable liquids (Category 3)
Acute toxicity, Oral (Category 5)
Skin irritation (Category 2)
Eye irritation (Category 2A)
Skin sensitization (Category 1)
Acute aquatic toxicity (Category 1)

**GHS Label elements, including precautionary statements**

Pictogram

Signal word Warning

Hazard statement(s)

| | |
|---|---|
| H226 | Flammable liquid and vapour. |
| H303 | May be harmful if swallowed. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H400 | Very toxic to aquatic life. |

Precautionary statement(s)

| | |
|---|---|
| P273 | Avoid release to the environment. |
| P280 | Wear protective gloves. |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |

**HMIS Classification**

| | |
|---|---|
| **Health hazard**: | 2 |
| **Chronic Health Hazard**: | * |
| **Flammability**: | 2 |
| **Physical hazards**: | 0 |

**NFPA Rating**

| | |
|---|---|
| **Health hazard**: | 2 |
| **Fire**: | 2 |
| **Reactivity Hazard**: | 0 |

**Potential Health Effects**

| | |
|---|---|
| **Inhalation** | May be harmful if inhaled. Causes respiratory tract irritation. |
| **Skin** | May be harmful if absorbed through skin. Causes skin irritation. |
| **Eyes** | Causes eye irritation. |
| **Ingestion** | May be harmful if swallowed. |

## 3. COMPOSITION/INFORMATION ON INGREDIENTS

Synonyms : (+)-Carvene
(+)-p-Mentha-1,8-diene
(R)-4-Isopropenyl-1-methyl-1-cyclohexene

Formula : $C_{10}H_{16}$ $C_{10}H_{16}$

Molecular Weight : 136.23 g/mol

| Component | | Concentration |
|---|---|---|
| **D-Limonene** | | |
| CAS-No. | 5989-27-5 | - |
| EC-No. | 227-813-5 | |
| Index-No. | 601-029-00-7 | |

## 4. FIRST AID MEASURES

**General advice**
Consult a physician. Show this safety data sheet to the doctor in attendance.Move out of dangerous area.

**If inhaled**
If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

**In case of skin contact**
Wash off with soap and plenty of water. Consult a physician.

**In case of eye contact**
Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician.

**If swallowed**
Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

## 5. FIREFIGHTING MEASURES

**Conditions of flammability**
Flammable in the presence of a source of ignition when the temperature is above the flash point. Keep away from heat/sparks/open flame/hot surface. No smoking.

**Suitable extinguishing media**
Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

**Special protective equipment for firefighters**
Wear self contained breathing apparatus for fire fighting if necessary.

**Hazardous combustion products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides

**Further information**
Use water spray to cool unopened containers.

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions**
Use personal protective equipment. Avoid breathing vapors, mist or gas. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

**Environmental precautions**
Prevent further leakage or spillage if safe to do so. Do not let product enter drains. Discharge into the environment must be avoided.

**Methods and materials for containment and cleaning up**
Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).

## 7. HANDLING AND STORAGE

**Precautions for safe handling**
Avoid contact with skin and eyes. Avoid inhalation of vapour or mist.
Keep away from sources of ignition - No smoking. Take measures to prevent the build up of electrostatic charge.

**Conditions for safe storage**
Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Recommended storage temperature: 2 - 8 °C

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Contains no substances with occupational exposure limit values.

**Personal protective equipment**

**Respiratory protection**
Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multi-purpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

**Hand protection**
Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Immersion protection
Material: Nitrile rubber
Minimum layer thickness: 0.4 mm
Break through time: > 480 min
Material tested:Camatril® (Aldrich Z677442, Size M)

Splash protection
Material: Nitrile rubber
Minimum layer thickness: 0.11 mm
Break through time: > 30 min
Material tested:Dermatril® (Aldrich Z677272, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 873000, e-mail sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an Industrial Hygienist familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

**Eye protection**
Face shield and safety glasses Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

**Skin and body protection**
Complete suit protecting against chemicals, Flame retardant antistatic protective clothing, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

**Hygiene measures**
Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Appearance**

| | |
|---|---|
| Form | liquid, clear |
| Colour | colourless |

**Safety data**

| | |
|---|---|
| pH | no data available |
| Melting point/freezing point | no data available |
| Boiling point | 176 - 177 °C (349 - 351 °F) - lit. |
| Flash point | 48 °C (118 °F) - closed cup |
| Ignition temperature | no data available |
| Autoignition temperature | no data available |
| Lower explosion limit | 0.7 %(V) |
| Upper explosion limit | 6.1 %(V) |
| Vapour pressure | < 4 hPa (< 3 mmHg) at 14.40 °C (57.92 °F) |
| Density | 0.842 g/cm3 at 20 °C (68 °F) |
| Water solubility | no data available |
| Partition coefficient: n-octanol/water | no data available |
| Relative vapour density | 4.70 - (Air = 1.0) |
| Odour | no data available |
| Odour Threshold | no data available |
| Evaporation rate | no data available |

## 10. STABILITY AND REACTIVITY

**Chemical stability**
Stable under recommended storage conditions.

**Possibility of hazardous reactions**
no data available

**Conditions to avoid**
Heat, flames and sparks.

**Materials to avoid**
Strong oxidizing agents

**Hazardous decomposition products**
Hazardous decomposition products formed under fire conditions. - Carbon oxides
Other decomposition products - no data available

## 11. TOXICOLOGICAL INFORMATION

**Acute toxicity**

**Oral LD50**
LD50 Oral - rat - 4,400 mg/kg
Remarks: Behavioral:Change in motor activity (specific assay). Respiratory disorder Skin and Appendages: Other: Hair.

**Inhalation LC50**
Irritating to respiratory system.

**Dermal LD50**
LD50 Dermal - rabbit - > 5,000 mg/kg

**Other information on acute toxicity**
no data available

**Skin corrosion/irritation**
no data available

**Serious eye damage/eye irritation**
no data available

**Respiratory or skin sensitization**
May cause allergic skin reaction.

**Germ cell mutagenicity**

no data available

**Carcinogenicity**

Carcinogenicity - rat - Oral
Tumorigenic:Carcinogenic by RTECS criteria. Kidney, Ureter, Bladder:Kidney tumors. Tumorigenic Effects: Testicular tumors.

Carcinogenicity - mouse - Oral
Tumorigenic:Equivocal tumorigenic agent by RTECS criteria. Gastrointestinal:Tumors.

This product is or contains a component that is not classifiable as to its carcinogenicity based on its IARC, ACGIH, NTP, or EPA classification.

| | |
|---|---|
| IARC: | 3 - Group 3: Not classifiable as to its carcinogenicity to humans (D-Limonene) |
| ACGIH: | No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH. |
| NTP: | No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. |
| OSHA: | No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA. |

**Reproductive toxicity**

no data available

**Teratogenicity**

no data available

**Specific target organ toxicity - single exposure (Globally Harmonized System)**
no data available

**Specific target organ toxicity - repeated exposure (Globally Harmonized System)**
no data available

**Aspiration hazard**
no data available

**Potential health effects**

| | |
|---|---|
| **Inhalation** | May be harmful if inhaled. Causes respiratory tract irritation. |
| **Ingestion** | May be harmful if swallowed. |
| **Skin** | May be harmful if absorbed through skin. Causes skin irritation. |
| **Eyes** | Causes eye irritation. |

**Synergistic effects**
no data available

**Additional Information**
RTECS: GW6360000

## 12. ECOLOGICAL INFORMATION

**Toxicity**

| | |
|---|---|
| Toxicity to fish | LC50 - Pimephales promelas (fathead minnow) - 0.702 mg/l - 96.0 h |
| Toxicity to daphnia and other aquatic invertebrates | EC50 - Daphnia pulex (Water flea) - 69.6 mg/l - 48 h |

**Persistence and degradability**
no data available

**Bioaccumulative potential**
no data available

**Mobility in soil**
no data available

**PBT and vPvB assessment**
no data available

**Other adverse effects**

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Very toxic to aquatic life.

## 13. DISPOSAL CONSIDERATIONS

**Product**
Burn in a chemical incinerator equipped with an afterburner and scrubber but exert extra care in igniting as this material is highly flammable. Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material.

**Contaminated packaging**
Dispose of as unused product.

## 14. TRANSPORT INFORMATION

**DOT (US)**
UN number: 2052 Class: 3 Packing group: III
Proper shipping name: Dipentene
Marine pollutant: No
Poison Inhalation Hazard: No

**IMDG**
UN number: 2052 Class: 3 Packing group: III EMS-No: F-E, S-E
Proper shipping name: DIPENTENE
Marine pollutant: Marine pollutant

**IATA**
UN number: 2052 Class: 3 Packing group: III
Proper shipping name: Dipentene

## 15. REGULATORY INFORMATION

**OSHA Hazards**
Combustible Liquid, Target Organ Effect, Skin sensitiser, Irritant

**SARA 302 Components**
SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313 Components**
SARA 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**SARA 311/312 Hazards**
Fire Hazard, Acute Health Hazard, Chronic Health Hazard

**Massachusetts Right To Know Components**
No components are subject to the Massachusetts Right to Know Act.

**Pennsylvania Right To Know Components**

| | CAS-No. | Revision Date |
|---|---|---|
| D-Limonene | 5989-27-5 | 1989-12-01 |

**New Jersey Right To Know Components**

| | CAS-No. | Revision Date |
|---|---|---|
| D-Limonene | 5989-27-5 | 1989-12-01 |

**California Prop. 65 Components**
This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

## 16. OTHER INFORMATION

**Further information**

The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. The information in this document is based on the present state of our knowledge and is applicable to the product with regard to appropriate safety precautions. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.