SAFETY DATA SHEET

Creation Date 22-Oct-2010 **Revision Date** 28-Jul-2017 **Revision Number** 4

1. Identification

Product Name **LIMONENE**

Cat No. : **AC203730000; AC203731000; AC203735000**

Synonyms (-)-Dipentene

Recommended Use Laboratory chemicals.
Uses advised against Not for food, drug, pesticide or biocidal product use

Details of the supplier of the safety data sheet

Company
Fisher Scientific
One Reagent Lane
Fair Lawn, NJ 07410
Tel: (201) 796-7100

Acros Organics
One Reagent Lane
Fair Lawn, NJ 07410

Emergency Telephone Number
For information **US** call: 001-800-ACROS-01 / **Europe** call: +32 14 57 52 11
Emergency Number **US:**001-201-796-7100 / **Europe:** +32 14 57 52 99
CHEMTREC Tel. No.**US:**001-800-424-9300 / **Europe:**001-703-527-3887

2. Hazard(s) identification

Classification
This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Flammable liquids	Category 3
Skin Corrosion/irritation	Category 2
Serious Eye Damage/Eye Irritation	Category 2
Skin Sensitization	Category 1
Aspiration Toxicity	Category 1

Label Elements

Signal Word
Danger

Hazard Statements
Flammable liquid and vapor
May be fatal if swallowed and enters airways
Causes skin irritation
Causes serious eye irritation
May cause an allergic skin reaction

Precautionary Statements
Prevention
Wash face, hands and any exposed skin thoroughly after handling
Wear protective gloves/protective clothing/eye protection/face protection
Avoid breathing dust/fume/gas/mist/vapors/spray
Contaminated work clothing should not be allowed out of the workplace
Keep away from heat/sparks/open flames/hot surfaces. - No smoking
Keep container tightly closed
Ground/bond container and receiving equipment
Use explosion-proof electrical/ventilating/lighting/equipment
Use only non-sparking tools
Take precautionary measures against static discharge
Skin
If skin irritation or rash occurs: Get medical advice/attention
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
Wash contaminated clothing before reuse
Eyes
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
If eye irritation persists: Get medical advice/attention
Ingestion
IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician
Do NOT induce vomiting
Fire
In case of fire: Use CO2, dry chemical, or foam for extinction
Storage
Store locked up
Store in a well-ventilated place. Keep cool
Disposal
Dispose of contents/container to an approved waste disposal plant
Hazards not otherwise classified (HNOC)
Very toxic to aquatic life with long lasting effects

3. Composition / information on ingredients

Component	CAS-No	Weight %
L-Limonene	5989-54-8	80 - 100
p-Cymene	99-87-6	1 - 4
D-Limonene	5989-27-5	1 - 4
1,8-Cineol	470-82-6	1 - 4

4. First-aid measures

General Advice If symptoms persist, call a physician.

Eye Contact Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Obtain medical attention.

Skin Contact Wash off immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician.

Inhalation Move to fresh air. If not breathing, give artificial respiration. Get medical attention if symptoms occur. Risk of serious damage to the lungs.

Ingestion Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting. Call a physician or Poison Control Center immediately. If vomiting occurs naturally, have victim lean forward.

Most important symptoms/effects May cause allergic skin reaction. Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Notes to Physician Treat symptomatically

5. Fire-fighting measures

Suitable Extinguishing Media Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Cool closed containers exposed to fire with water spray.

Unsuitable Extinguishing Media No information available

Flash Point 48 °C / 118.4 °F

Method - No information available

Autoignition Temperature 237 °C / 458.6 °F

Explosion Limits

Upper 6.10%
Lower .70%
Sensitivity to Mechanical Impact No information available
Sensitivity to Static Discharge No information available

Specific Hazards Arising from the Chemical
Flammable. Containers may explode when heated. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous Combustion Products
Carbon monoxide (CO) Carbon dioxide (CO_2)
Protective Equipment and Precautions for Firefighters
As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA

Health	Flammability	Instability	Physical hazards
3	2	0	N/A

6. Accidental release measures

Personal Precautions Ensure adequate ventilation. Use personal protective equipment. Remove all sources of ignition. Take precautionary measures against static discharges.

Environmental Precautions Do not flush into surface water or sanitary sewer system. Do not allow material to contaminate ground water system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

Methods for Containment and Clean Up Keep in suitable, closed containers for disposal. Soak up with inert absorbent material. Remove all sources of ignition. Use spark-proof tools and explosion-proof equipment.

7. Handling and storage

Handling Wear personal protective equipment. Ensure adequate ventilation. Do not get in eyes, on skin, or on clothing. Avoid ingestion and inhalation. Keep away from open flames, hot

surfaces and sources of ignition. Use only non-sparking tools. Take precautionary measures against static discharges.

Storage Keep in a dry, cool and well-ventilated place. Keep container tightly closed. Keep away from heat and sources of ignition.

8. Exposure controls / personal protection

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limitsestablished by the region specific regulatory bodies.

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Use explosion-proof electrical/ventilating/lighting/equipment.

Personal Protective Equipment

Eye/face Protection Wear appropriate protective eyeglasses or chemical safety goggles as described by OSHA's eye and face protection regulations in 29 CFR 1910.133 or European Standard EN166.

Skin and body protection Long sleeved clothing.

Respiratory Protection Follow the OSHA respirator regulations found in 29 CFR 1910.134 or European Standard EN 149. Use a NIOSH/MSHA or European Standard EN 149 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Physical State	Liquid
Appearance	Clear
Odor	sweet
Odor Threshold	No information available
pH	No information available
Melting Point/Range	-104 - -84 °C / -155.2 - -119.2 °F
Boiling Point/Range	175 - 177 °C / 347 - 350.6 °F @ 760 mmHg
Flash Point	48 °C / 118.4 °F
Evaporation Rate	No information available
Flammability (solid,gas)	Not applicable
Flammability or explosive limits	
Upper	6.10%
Lower	.70%
Vapor Pressure	2.1 hPa @ 20.0 °C
Vapor Density	4.7
Specific Gravity	0.842
Solubility	Insoluble in water
Partition coefficient; n-octanol/water	No data available
Autoignition Temperature	237 °C / 458.6 °F
Decomposition Temperature	No information available
Viscosity	No information available
Molecular Formula	C10 H16
Molecular Weight	136.24

10. Stability and reactivity

Reactive Hazard None known, based on information available

Stability Stable under recommended storage conditions.

Conditions to Avoid Keep away from open flames, hot surfaces and sources of ignition. Excess heat. Incompatible products.

Incompatible Materials Strong bases, Oxidizing agents, oxygen, Peroxides, Strong acids

Hazardous Decomposition Products Carbon monoxide (CO), Carbon dioxide (CO_2)

Hazardous Polymerization Hazardous polymerization does not occur.

Hazardous Reactions None under normal processing.

11. Toxicological information

Acute Toxicity

Product Information

Oral LD50 Based on ATE data, the classification criteria are not met. ATE > 2000 mg/kg.

Dermal LD50 Based on ATE data, the classification criteria are not met. ATE > 2000 mg/kg.

Vapor LC50 Based on ATE data, the classification criteria are not met. ATE > 20 mg/l.

Component Information

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
p-Cymene	LD50 = 4750 mg/kg (Rat) LD50 = 3669 mg/kg (Rat)	LD50 > 5000 mg/kg (Rabbit)	LC50 > 9.7 mg/L (Rat) 5 h
D-Limonene	LD50 = 5200 mg/kg (Rat) LD50 = 4400 mg/kg (Rat)	LD50 > 5 g/kg (Rabbit)	Not listed
1,8-Cineol	LD50 = 2480 mg/kg (Rat)	Not listed	Not listed

Toxicologically Synergistic Products No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Irritation Irritating to skin

Sensitization May cause an allergic skin reaction

Carcinogenicity The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	CAS-No	IARC	NTP	ACGIH	OSHA	Mexico
L-Limonene	5989-54-8	Not listed	Not listed	Not listed	Not listed	Not listed
p-Cymene	99-87-6	Not listed	Not listed	Not listed	Not listed	Not listed
D-Limonene	5989-27-5	Not listed	Not listed	Not listed	Not listed	Not listed
1,8-Cineol	470-82-6	Not listed	Not listed	Not listed	Not listed	Not listed

Mutagenic Effects No information available

Reproductive Effects No information available.

Developmental Effects No information available.

Teratogenicity No information available.

STOT - single exposure None known

STOT - repeated exposure None known

Aspiration hazard Category 1

Symptoms / effects,both acute and delayed Symptoms of overexposure may be headache, dizziness, tiredness, nausea and vomiting: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling

of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Endocrine Disruptor Information No information available

Other Adverse Effects The toxicological properties have not been fully investigated.

12. Ecological information

Ecotoxicity

The product contains following substances which are hazardous for the environment. Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Algae	Freshwater Fish	Microtox	Water Flea
p-Cymene	Not listed	LC50: 48 mg/L/96h (sheepshead minnow)	Not listed	LC50: 6.5 mg/L/48h
D-Limonene	Not listed	LC50: 0.619 - 0.796 mg/L, 96h flow-through (Pimephales promelas) LC50: = 35 mg/L, 96h (Oncorhynchus mykiss)	Not listed	Not listed
1,8-Cineol	Not listed	LC50: 95.4 - 109 mg/L, 96h flow-through (Pimephales promelas)	Not listed	Not listed

Persistence and Degradability May persist based on information available. Insoluble in water

Bioaccumulation/ Accumulation No information available.

Mobility Is not likely mobile in the environment due its low water solubility.

Component	log Pow
p-Cymene	4.1

13. Disposal considerations

Waste Disposal Methods Chemical waste generators must determine whether a discarded chemical is classified as a hazardous waste. Chemical waste generators must also consult local, regional, and national hazardous waste regulations to ensure complete and accurate classification.

14. Transport information

DOT

UN-No UN2052
Proper Shipping Name DIPENTENE
Hazard Class 3
Packing Group III

TDG

UN-No UN2052
Hazard Class 3
Packing Group III

IATA

UN-No UN2052
Proper Shipping Name DIPENTENE
Hazard Class 3
Packing Group III

IMDG/IMO

UN-No UN2052
Proper Shipping Name DIPENTENE
Hazard Class 3
Packing Group III

15. Regulatory information

All of the components in the product are on the following Inventory lists: X = listed

International Inventories

Component	TSCA	DSL	NDSL	EINECS	ELINCS	NLP	PICCS	ENCS	AICS	IECSC	KECL
L-Limonene	X	X	-	227-815-6	-		X	X	X	X	-
p-Cymene	X	X	-	202-796-7	-		X	X	X	X	X
D-Limonene	X	X	-	227-813-5	-		X	X	X	X	X
1,8-Cineol	X	X	-	207-431-5	-		X	X	X	X	X

Legend:
X - Listed
E - Indicates a substance that is the subject of a Section 5(e) Consent order under TSCA.
F - Indicates a substance that is the subject of a Section 5(f) Rule under TSCA.
N - Indicates a polymeric substance containing no free-radical initiator in its inventory name but is considered to cover the designated polymer made with any free-radical initiator regardless of the amount used.
P - Indicates a commenced PMN substance
R - Indicates a substance that is the subject of a Section 6 risk management rule under TSCA.
S - Indicates a substance that is identified in a proposed or final Significant New Use Rule
T - Indicates a substance that is the subject of a Section 4 test rule under TSCA.
XU - Indicates a substance exempt from reporting under the Inventory Update Rule, i.e. Partial Updating of the TSCA Inventory Data Base Production and Site Reports (40 CFR 710(B).
Y1 - Indicates an exempt polymer that has a number-average molecular weight of 1,000 or greater.
Y2 - Indicates an exempt polymer that is a polyester and is made only from reactants included in a specified list of low concern reactants that comprises one of the eligibility criteria for the exemption rule.

U.S. Federal Regulations

TSCA 12(b) Not applicable

SARA 313 Not applicable

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	Yes
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

CWA (Clean Water Act) Not applicable

Clean Air Act Not applicable

OSHA Occupational Safety and Health Administration
Not applicable

CERCLA
Not applicable

California Proposition 65 This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Component	Massachusetts	New Jersey	Pennsylvania	Illinois	Rhode Island
p-Cymene	X	-	X	-	-
D-Limonene	-	-	-	X	-

U.S. Department of Transportation

Reportable Quantity (RQ):	N
DOT Marine Pollutant	N
DOT Severe Marine Pollutant	N

U.S. Department of Homeland Security
This product does not contain any DHS chemicals.

Other International Regulations

Mexico - Grade No information available

16. Other information

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Revision Summary This document has been updated to comply with the US OSHA HazCom 2012 Standard replacing the current legislation under 29 CFR 1910.1200 to align with the Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

Disclaimer
The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of SDS